

CIGARETTE SPECIFICATION

STOCKTON STREET
LARK MILDS KS GS FTB - TIOJ TAR/NICOTINE
BRAND CODE-5303 (JPN)

EFFECTIVE DATE: 07/21/92
JAPAN

CIGARETTE LENGTH	:	84.0	MM	TIOJ TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	63.0	MM				
FILTER LENGTH	:	21.0	MM	NICOTINE	:	.80 MG/CIGT	.64 - .96
TIPPING LENGTH	:	25.000	MM				
TOTAL R.T.O.	:	4.50	IN. H2O				
DILUTION TARGET	:	45.0 +/-	7.0 %				

TIPPING PAPER : 50MM X 3000M CORK T(WHT)L GSR-98 12-619-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
29.00 3.00 27.00 5.0 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1068 PVA 61-210-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK MILDS FTB
** NO TROPICAL FOR THE LARK MILDS BLEND **

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.6%(KC664/EC14547) 10-707-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : LARK MILDS

COMMENTS : TAR RANGE ESTABLISHED BY FTC STANDARDS/NICOTINE
: RANGE 20% VARIANCE PER JAPANESE REQUIREMENTS, TAR/
: NICOTINE TARGETS BASED ON 20'S TARGETS OF 10.0/0.8
: MG/CIGT.

REASON FOR CHANGE : DILUTION TARGET CHANGED FROM 40.0% +/- 7.0% TO
: 45.0% +/- 7.0% TO REFLECT THE CURRENT PRODUCTION
: AVERAGE. NO WEIGHT CHANGE. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 7/21/92

PRINTING DATE : 7/21/92
PRINTING TIME : 14:48:38

APPROVED BY: E. L. Watts gae

SUPERCEDES SPECIFICATION DATED: 6/08/92

2057685838